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LEWING BE	MF	ORMATION	REPORT	CD NO.	j	677		
COUNTRY	Czechoslovakia			DATE DISTR.	29 Jan 51			
SUBJECT	United Abrasives Fa Enterprise at Benat			NO. OF PAGE	S 2 .			
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1.	The United Abrasive is located at Benat deputy are unknown to source by the ti	ky nad Jizerou (to source; the d tle of major. 0	051/G01).* The eputy manager, ther leading po	e names of the mandever, is a learned include	manager and hi Russian known s Security Off	s icer		
2.	In addition to the furnaces for baking large grinders and tunnel furnaces for baking medium and small grinders, there are in operation seven electric furnaces, which transform bauxite into black corundum. The factory is constantly being enlarged, and 12 new electric furnaces are under construction. New electric furnaces are already installed in a dismantled sugar factory which is on the Jizera river about 300 meters from the abrasives factory. Buildings of this former sugar factory are also used as warehouses for the finished products. The abrasives factory has its own power plant, and in an emergency it can produce enough current to operate the entire installation.							
3.	This factory produces all types of industrial abrasives including the following:							
	Cutting disks to The tstones Files and molds Scythe sharpene Dental instrume Hillstones Crushers Grinding powder Emery paper Emery cloth	nts	for the stone :	industry				
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- h. Of the necessary raw materials, baunite is imported from Hungary, corundum from Canada and an unknown oxide from Italy. Most finished products, especially industrial grinders, are exported to the USCR, although some are shipped to Bulgaria and some to Moravska Ostrava (P50/059) for domestic use.
- 5. In producing abrasives the bauxite is pulverized and placed in an electric furnace, which holds a freight carload of bauxite, in alternating layers of bauxite and hardwood sawdust until the furnace is full. Each bauxite layer is 30 cm high and each sawdust layer is 5 cm high. Then a carbon electrode, 50 cm in diameter, which was imported from the Polish firm Gracovia, is inserted into the furnace and the current turned on. After four days of baking, during which time the iron in the bauxite settles out, the material is allowed to cool for two or three days. As the cooled bauxite is drawn from the furnace it is crushed and ground by electric power hammers. It is then reheated until red hot and poured with water (sic). The powder, which is to be used to produce grinders, is then transported to a mill and sifted, after which cil and other materials are blended with it.

25X1	Comment:	52 convicts from the Mlada Boleslav	
25X1	(Jungbunzlau - 0)	1/CO2) jail were also employed there.	
25X1 _{#≒}	Comment:	This iron by-product is delivered to Moravska Ostrava.	

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